

Work Order ID 125690

October-20-14 2:49:24 PM

Sup Oct 21-22
125690

Page 1

Item ID: D412-760-111

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 10/20/14 Start Qty: 1.00

1

Cust Item ID:

Required Date: 10/21/14 Req'd Qty: 1.00

1

Customer:

Reference:

Approvals:

Process Plan:

CL

Date: 10/10/20

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr

Revision Nbr

IIN D412-760

G

KSP

ML5

14-10-21

100

Document Control

0.00

100

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPP D412-760-111 CHG002

DAS
38
9-89

14-10-22

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

DAS
26
9-89

OCT 21 2014

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.00

Quality Control

DAS
38
9-89

14-10-22

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Item ID: D412-760-111 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Aft Cabin Wall & Pylon Protector
 Start Date: 10/20/14 Start Qty: 1.00 ***1*** Cust Item ID:
 Required Date: 10/21/14 Req'd Qty: 1.00 ***1*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-760-011								
	Location: _____								
	PPP Rev: _____								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

Ship

1 1106 22 130

MLJ 14-10-22

MF 14-10-22

Picklist Print

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Work Order ID: 125690

125690

Parent Item: D412-760-111

D412-760-111

Parent Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 10/20/14

Required Date: 10/21/14

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:A 11.04.19 per ecn10-646 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3933-1 *D3933-1* Aft Wall Protector		Manufactured	No			110	Each	1.0000	1	1			
	DAS 38 9-89								**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				PK				1					
					119380			1					DAS 26 9-89
D3933-2 *D3933-2* Aft Wall Protector, RH		Manufactured	No			110	Each	2.0000	1	1			
	DAS 38 9-89								**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				PK				2					
					119477			2					
D3935-1 *D3935-1* Pylon Wall Protector, LH		Manufactured	No			110	Each	0.0000	1	1			
	DAS 38 9-89								**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				PK				1					
					125197			1					
D3935-2 *D3935-2* Pylon Wall		Manufactured	No			110	Each	1.0000	1	1			
	DAS 38 9-89								**				
				<u>Location</u>				<u>Loc Qty</u>		<u>Loc Code</u>			
				PK				1					
					125197			1					

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Work Order ID: 125690

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Parent Item: D412-760-111

D412-760-111

Parent Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 10/20/14

Required Date: 10/21/14

Start Qty: 1.00

Required Qty: 1.00

D3942-1 Manufactured No

110 Each

35.0000

14 14

D3942-1

DAS
38
9-89

Angle

**

DAS
26
9-89

Location

Loc Qty

Loc Code

ST068

35

108869

2

120467

33

D3942-3 Manufactured No

110 Each

17.0000

10 10

D3942-3

DAS
38
9-89

Clip

**

DAS
26
9-89

Location

Loc Qty

Loc Code

ST068

17

111432

17

MS27039-4-10 Purchased No

110 Each

104.0000

4 4

MS27039-4-10

DAS
38
9-89

Screw

**

DAS
26
9-89

Location

Loc Qty

Loc Code

ST288

104

124552

104

MS27039-4-14 Purchased No

110 Each

22.0000

6 6

MS27039-4-14

DAS
38
9-89

SCREW

**

DAS
26
9-89

Location

Loc Qty

Loc Code

ST288

22

m127432

22

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Parent Item: D412-760-111

D412-760-111

Parent Item Name: Aft Cabin Wall & Pylon Protector

Start Date: 10/20/14

Required Date: 10/21/14

Start Qty: 1.00

Required Qty: 1.00

MS27039-5-08

Purchased

No

110

Each

62.0000

6 6

MS27039-5-08

DAS
38
9-89

**

DAS
26
9-89

Screw

Location

Loc Qty

Loc Code

ST287

62

124902

62

MS27039-5-12

Purchased

No

110

Each

28.0000

8 8

MS27039-5-12

DAS
38
9-89

**

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Screw

Location

Loc Qty

Loc Code

ST287

28

124604

1

m129472

27

DAS
26
9-89

8X

Qty -111	Qty -113	Part Number	Description
X		D412-760-111	AFT CABIN WALL AND PYLON PROTECTOR KIT
	X	D412-760-113	AFT CABIN WALL AND PYLON PROTECTOR KIT
1	1	D3933-1	LH AFT CABIN WALL PROTECTOR
1	1	D3933-2	RH AFT CABIN WALL PROTECTOR
1		D3935-1	LH PYLON PROTECTOR
1		D3935-2	RH PYLON PROTECTOR
	1	D3935-3	LH PYLON PROTECTOR
	1	D3935-4	RH PYLON PROTECTOR
14	14	D3942-1	ANGLE
10	10	D3942-3	CLIP
4	4	MS27039-4-10	SCREW
6	6	MS27039-4-14	SCREW
6	6	MS27039-5-08	SCREW
8	8	MS27039-5-12	SCREW

Qty -211	Qty -213	Qty -215	Qty -217	Part Number	Description
X				D412-760-211	BAGGAGE COMPARTMENT PROTECTOR KIT
	X			D412-760-213	BAGGAGE COMPARTMENT CEILING PROTECTOR KIT
		X		D412-760-215	CARGO FLOOR PROTECTOR KIT
			X	D412-760-217	LIGHTWEIGHT BAGGAGE COMPARTMENT PROTECTOR KIT
36	7	8		D3628-1	CUPPED WASHER
			43	D3628-5	CUPPED WASHER
1				D3876-1	RH FORWARD WALL PROTECTOR
1				D3876-3	FORWARD WALL PROTECTOR
1				D3876-5	LH WALL PROTECTOR
1				D3876-7	AFT WALL PROTECTOR
1				D3876-9	RH AFT WALL PROTECTOR
1		1		D3876-11	FLOOR PROTECTOR
1				D3876-13	DOOR PROTECTOR
1		1		D3952-1	PLACARD
			1	D3952-3	PLACARD
	1			D4438-1	CEILING PROTECTOR
			1	D4640-1	RH FWD WALL PROTECTOR
			1	D4640-3	FORWARD WALL PROTECTOR
			1	D4640-5	LH WALL PROTECTOR
			1	D4640-7	AFT WALL PROTECTOR
			1	D4640-9	RH AFT WALL PROTECTOR
			1	D4640-11	FLOOR PROTECTOR
			1	D4640-13	DOOR PROTECTOR
			1	D4640-15	CEILING PROTECTOR
36		8	36	80-004-2-6	INSERT
	7		7	80-004-2-8	INSERT
36		8	36	MS27039-1-04	SCREW
	7		7	MS27039-1-05	SCREW
	3		3	MS27039-1-10	SCREW
	6		6	NAS1149F0363P	WASHER (AN960-10)

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Revision: G

Date: 13.01.03